SmoothGlide™ Closer Installation Instructions

Not your ordinary closer, SmoothGlideTM (Patents Pending) provides a smooth and uniform closing motion from start to finish.

Your door is equipped with two closers:

- A SmoothGlideTM closer installed at the top of the door
- A SmoothGlideTM closer with Touch'n Hold at the bottom of the door

1) Preparation

Locate the closer screw pack, which contains:

- 8 #10 x 1-1/2" screws
- 4 #10 x 5/8" screws
- 2 Short pins
- 2 Long pins with o-rings attached

Tools required:

- Power drill with an 1/8" drill bit
- No.2 Phillips screwdriver

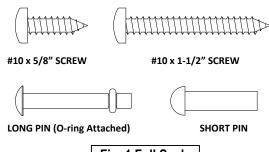
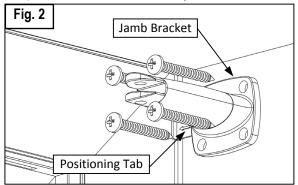
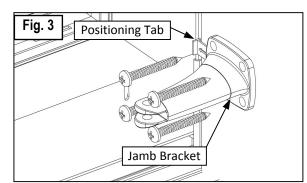


Fig. 1 Full Scale

2) Install the jamb brackets:

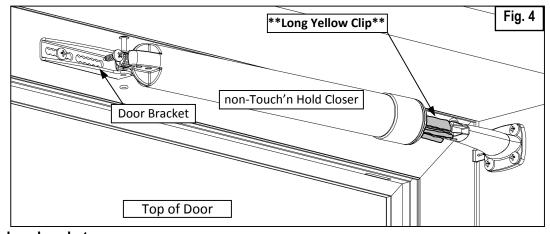
a) For the top closer; Locate jamb bracket about 1" down from the top of the door with the positioning tab against the back leg of the hinge rail. Drill 1/8" pilot holes and fasten bracket to jamb with four #10 x 1-1/2" screws, per Fig. 2.





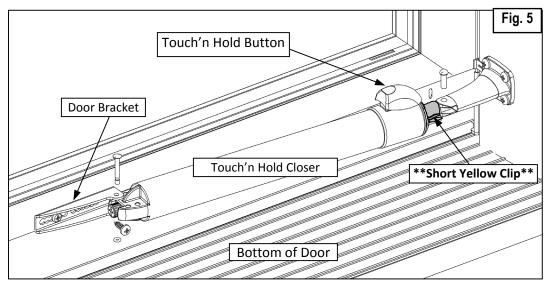
b) For the bottom closer; Locate jamb bracket about 1" above the door expander with the positioning tab up against the back leg of the hinge rail.

Note: Bottom closer may need to be installed on the door expander in some cases. Drill 1/8" pilot holes and fasten bracket to jamb with four #10 x 1-1/2" screws, per Fig. 3. After fastening the jamb brackets, break off the positioning tabs.



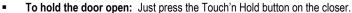
3) Install the door brackets

a) For the top closer; Close and latch the door. Assemble the non-Touch'n Hold closer and the door bracket using the long pin and o-ring, as shown in Fig. 4. Attach this assembly to the top jamb bracket using the short pin. Snap the long yellow clip onto the rod, between the jamb bracket and the cylinder, as shown in Fig. 4. Important: Closer will not operate properly without the use of the yellow clip. Hold the assembly level and mark the mounting hole locations in the middle of the adjustment slots of the door bracket. Drill 1/8" starter holes. Caution: Do not drill through the outside of the door. Attach using two #10 x 5/8" screws. Discard the yellow clip.



b) For the bottom closer; Close and latch the door. Assemble the Touch'n Hold closer and the door bracket using the long pin and o-ring, as shown in Fig. 5. With the Touch'n Hold button facing upward, attach this assembly to the bottom jamb bracket using the short pin. Snap the short yellow clip onto the rod, between the jamb bracket and the cylinder, as shown in Fig. 5. Important: Closer will not operate properly without the use of the yellow clip. Hold the assembly level and mark the mounting hole locations in the middle of the adjustment slots of the door bracket. Drill 1/8" starter hole. Caution: Do not drill through the outside of the door. Attach using two #10 x 5/8" screws. Discard the yellow clip.

Operation and adjusting instructions:



To close: Push the door open slightly and release.

To adjust closing speed:

- The closing speed may be adjusted with the thumbscrew, shown in Fig. 6. Caution: Do not use a
 power tool to install or adjust the screw.
- With both closers installed, turn both adjusting screws to adjust the closing speed of the door.

To adjust closing force to personal preference:

The door bracket can be positioned towards or away from the hinge side of the door by loosening the screws and sliding the door bracket, shown in Fig. 7.

